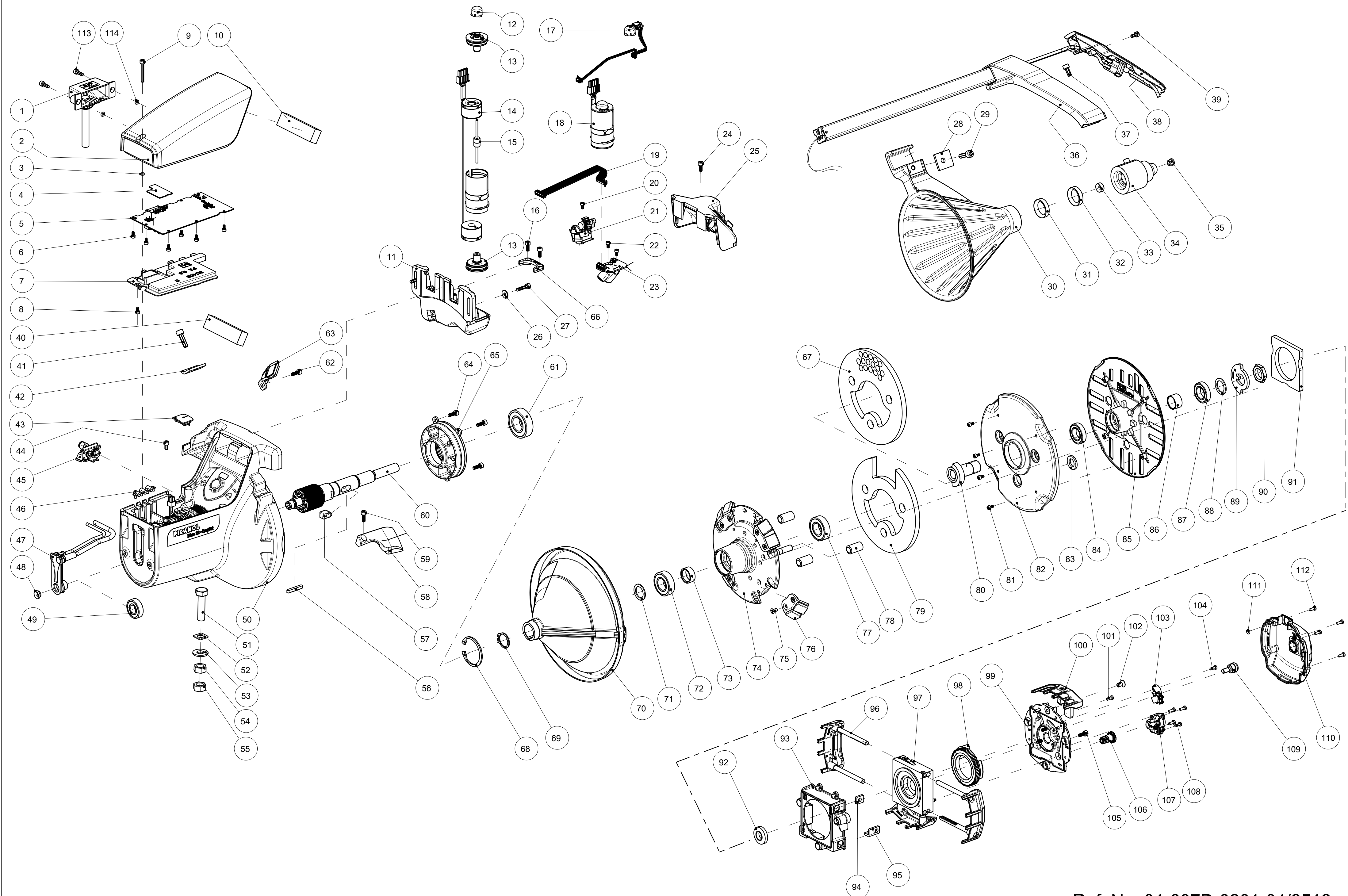


Blue22 - Exploded view



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Update: Position 23 was 1403-401

Pos.	Part Number	Part name	Note
1	27-0923-1200	CONNECTION CABLE	
2	31-1397-R	CIRCUIT BOARD COVER	
3, 114	900-9355	O-RING	Package of 10pcs.
4	31-1542-001	CIRCUIT BOARD GAP PAD	With assembly instruction
5	31-1542	CIRCUIT BOARD COMPL BLUE 11/22	Incl. pos. 4
6, 8, 20, 22, 81	900-0426	SCREW	Package of 10pcs.
7	31-1408-R	PROTECTION COVER	
8, 6, 20, 22, 81	900-0426	SCREW	Package of 10pcs.
9	900-0447	SCREW	Package of 10pcs.
10, 40	31-1293	SEALING MOTOR HOUSING	Package of 10pcs.
11	31-1510-R	STOPPER HOUSING	Incl. pos. 16, 20, 21, 24, 25, 66
12	31-1096	COVER, STOPPER MAGNET	For magnet 31.1592.005.01
13	31-1393-002	STOPPER PIN INCL GABLES (2PCS)	Incl. 2 pcs.pos. 13 and 1 piece pos. 15
14	31-1038-002	COIL COMPL	
15	31-1393-002	STOPPER PIN INCL GABLES (2PCS)	Incl. 2 pcs.pos. 13 and 1 piece pos. 15
16, 24, 105	900-0075	SCREW	Package of 10pcs.
17	31-1527	MAGNET SENSOR COMPL	For magnet 31.1592.006.01
18	31-1592-005	STOPPER MAGNET COMPL.	Without sensor
18	31-1592-006	STOPPER MAGNET COMPL.	With sensor
19	31-1474	SENSOR CABLE COMPL.	
20, 6, 8, 22, 81	900-0426	SCREW	Package of 10pcs.
21	31-1572	YARN RESERVE SENSOR	
22, 6, 8, 20, 81	900-0426	SCREW	Package of 10pcs.
23	1403-491	WINDING SENSOR	
24, 16, 105	900-0075	SCREW	Package of 10pcs.
25	31-1355-001-R	COVER COMPL STOPPER HOUSING	
26	900-2091	WASHER	Package of 10pcs.
27	900-0260	SCREW	Package of 10pcs.
28	31-1220	CLAMP	
29, 41	900-0114	SCREW	Package of 10pcs.
30	31-1321-001	BALLOON CONE KIT	Incl. pos. 28, 29, 31
31, 32	900-6144	CERAMIC EYELET	Package of 10pcs.
32, 31	900-6144	CERAMIC EYELET	Package of 10pcs.
33	31-1198-R	EYELET, NOZZLE INLET	Package of 10pcs.
34	31-1375-002R	PFT NOZZLE COMPL.	Incl. pos. 32, 33, 35, 37
35	31-1199-R	EYELET, NOZZLE OUTLET	Package of 10pcs.
36	31-1223-003	PFT BAR COMPL.	Incl. pos. 32-35, 37-39, 41, 42

PAGE 2 (3)	Spare parts list for Iro IWF BLUE22 STD. BLUE22G-24-1 & 2	REF. NO. 31-897D-0201-04/2512	
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Pos.	Part Number	Part name	Note
37	900-0081	SCREW	Package of 10pcs.
38	31-1209-001-R	COVER COMPL.	
39, 44	900-0117	SCREW	Package of 10pcs.
40, 10	31-1293	SEALING MOTOR HOUSING	Package of 10pcs.
41, 29	900-0114	SCREW	Package of 10pcs.
42	31-1185	CLAMP	
43	27-0727	PLUG	
44, 39	900-0117	SCREW	Package of 10pcs.
45	31-1371	VALVE WITH AIR CONNECTION	Incl. pos. 47, 48
46	31-1294	PLUG	
47	31-1371	VALVE WITH AIR CONNECTION	Incl. pos. 45, 48
48	900-6101	CERAMIC EYELET	Package of 10pcs.
49	900-4061	BALL BEARING	Package of 10pcs.
50	31-1607-002-R	KIT – MOTOR COMPL. BLUE22	Incl. pos. 40-49, 51-63, 68, 69
51	900-0555	SCREW	Package of 10pcs.
52	31-0265	WASHER	Package of 10pcs.
53	900-2072	WASHER	Package of 10pcs.
54, 55	900-1043	NUT	Package of 10pcs.
56	900-9314	KEY	Package of 10pcs.
57	900-6165	CERAMIC EYELET	Package of 10pcs.
58	31-1262	YARN GUIDE	
59, 62, 64, 113	900-0218	SCREW	Package of 10pcs.
60	31-1608-001-R	ROTOR COMPL KIT BLUE 22	Incl. pos. 49, 56, 57, 61, 68, 69
61	900-4064	BALL BEARING	Package of 10pcs.
62, 59, 64, 113	900-0218	SCREW	Package of 10pcs.
63	31-0218	MAGNET HOLDER	
64, 59, 62, 113	900-0218	SCREW	Package of 10pcs.
65	31-1266-R	MOTOR FLANGE	
66	31-1022	CLAMP	
67	31-1552	SEAL	For magnet ring
68	900-9014	CIRCLIP	Package of 10pcs.
69	900-9017	CIRCLIP	Package of 10pcs.
70	31-1488-R	WINDING DISC COMPL BLUE 22	
71, 88	900-2071	WASHER	Package of 10pcs.
72, 77	900-4063	BALL BEARING	Package of 10pcs.
73	31-1257	SPACER	
74	31-1515-001-R	MAGNET RING COMPL BLUE 22	Incl. pos. 72, 73, 75-77
75	900-0572	SCREW	Package of 10pcs.
76	31-0219	MAGNET HOLDER	
77, 72	900-4063	BALL BEARING	Package of 10pcs.
78	31-0463	SLEEVE	
79	31-1551	SEAL	For magnet ring
80	31-1419-R	INCLINED HUB	

PAGE 3 (3)	Spare parts list for Iro IWF BLUE22 STD. BLUE22G-24-1 & 2	REF. NO. 31-897D-0201-04/2512	
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Pos.	Part Number	Part name	Note
81, 6, 8, 20, 22	900-0426	SCREW	Package of 10pcs.
82	31-1410-R	COVER FOR WOBBLING DISC	
83	31-0904	GROMMET	
84, 87	900-4090	BALL BEARING	Package of 10pcs.
85	31-1476-R	WOBBLING DISC COMPL.	Incl. pos. 82-86, 88-92.
86	31-1420-R	SPACER	
87, 84	900-4090	BALL BEARING	Package of 10pcs.
88, 71	900-2071	WASHER	Package of 10pcs.
89	31-1282	COUNTER WEIGHT	
90	120-0042	NUT	
91	31-1487	SEAL, SPOOL BODY	
92	31-1381	WASHER PACKAGE AND SCREW	Incl. pos. 109
93	31-1540-002	SPOOL BODY CPL BLUE 22	Incl. pos. 94-108, 110-112
93	31-1439	REAR COVER	
94	31-1412	SEAL WASHER	
95	31-1494	SEAL WASHER	
96	31-1458	FINGER COMPL.	
97	31-1536	REAR HOUSING ASSEMBLED	
98	31-1496	MAIN COG WHEEL CPL	
99	31-1537	FRONT HOUSING ASSEMBLED	
100	31-1593	MAGNET FINGER COMPL.	
101, 104, 108	900-0535	SCREW	Package of 10pcs.
102	900-0486	SCREW	Package of 10pcs.
103	31-1553	COVER	
104, 101, 108	900-0535	SCREW	Package of 10pcs.
105, 16, 24	900-0075	SCREW	Package of 10pcs.
106	31-1716-R	DRIVE COG WHEEL	
107	31-1493-002-R	DRIVE SUSPENSION CPL BLUE 22	
108, 101, 104	900-0535	SCREW	Package of 10pcs.
109	31-1381	WASHER PACKAGE AND SCREW	Incl. pos. 92
110	31-1516-002-R	FRONT COVER BLUE 22 STANDARD	Incl. pos. 103, 104
111	900-9493-R	O-RING	Package of 10pcs.
112	900-0625	SCREW	Package of 10pcs.
113, 59, 62, 64	900-0218	SCREW	Package of 10pcs.
114, 3	900-9355	O-RING	Package of 10pcs.