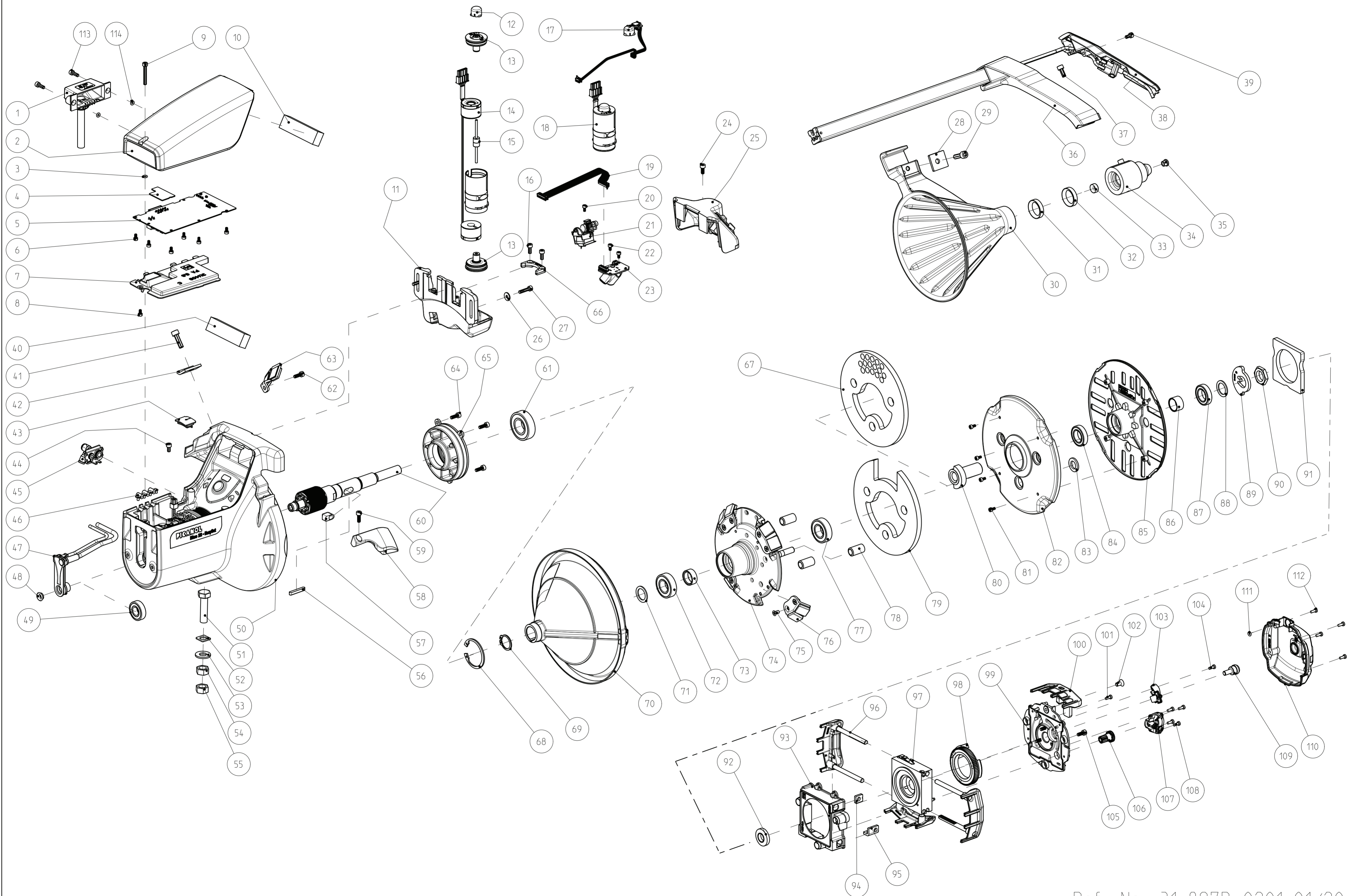




# Blue22 - Exploded view




PAGE 1 (3)	Spare parts list for Iro IWF BLUE22 BLUE22G-24-1 & 2	REF. NO. 31-897D-0201-01/2047	
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Pos.	Part Number	Part name	Note
1	27.0923.1200	CONNECTION CABLE	
2	31.1397.R	CIRCUIT BOARD COVER	
3, 114	900.9355	O-RING	Package of 10pcs.
4	31.1542.001	GAP PAD WITH ASSEMBLY INSTRUCTION	
5	31.1542	CIRCUIT BOARD COMPL.	Incl. pos. 4
6, 8, 20, 22, 81	900.0426	SCREW	Package of 10pcs.
7	31.1408.R	PROTECTION COVER	
8, 6, 20, 22, 81	900.0426	SCREW	Package of 10pcs.
9	900.0447	SCREW	Package of 10pcs.
10, 40	31.1293	SEALING MOTOR HOUSING	Package of 10pcs.
11	31.1510.R	STOPPER HOUSING	Incl. pos. 16, 20, 21, 24, 25, 66
12	31.1096	COVER, STOPPER MAGNET	For magnet 31.1592.005.01
13 + 15	31.1393.002	PLUNGER WITH FRONTS KIT	Incl. 2 pcs.pos. 13 and 1 piece pos. 15
14	31.1038.002	COILS	
15 + 13	31.1393.002	PLUNGER WITH FRONTS KIT	Incl. 2 pcs.pos. 13 and 1 piece pos. 15
16, 24, 105	900.0075	SCREW	Package of 10pcs.
17	31.1527	MAGNET SENSOR	For magnet 31.1592.006.01
18	31.1592.005.01	STOPPER MAGNET COMPL.	Without sensor
18	31.1592.006.01	STOPPER MAGNET COMPL.	With sensor
19	31.1474	SENSOR CABLE COMPL.	
20, 6, 8, 22, 81	900.0426	SCREW	Package of 10pcs.
21	31.1572	YARN RESERVE SENSOR	
22, 6, 8, 20, 81	900.0426	SCREW	Package of 10pcs.
23	31.1469	WINDING SENSOR	
24, 16, 105	900.0075	SCREW	Package of 10pcs.
25	31.1355.001.R	COVER, STOPPERHOUSING CPL	
26	900.2091	WASHER	Package of 10pcs.
27	900.0260	SCREW	Package of 10pcs.
28	31.1220	CLAMP	
29, 41	900.0114	SCREW	Package of 10pcs.
30	31.1321.001	BALLOON CONE KIT	Incl. pos. 28, 29, 31
31, 32	900.6144	EYELET	Package of 10pcs.
32, 31	900.6144	EYELET	Package of 10pcs.
33	31.1198.R	EYELET, NOZZLE INLET	Package of 10pcs.
34	31.1375.002.R	PFT NOZZLE COMPL.	Incl. pos. 32, 33, 35, 37
35	31.1199.R	EYELET, NOZZLE OUTLET	Package of 10pcs.
36	31.1223.003	PFT BAR COMPL.	Incl. pos. 32-35, 37-39, 41, 42
37	900.0081	SCREW	Package of 10pcs.
38	31.1209.001.R	ARM COVER COMPL.	
39, 44	900.0117	SCREW	Package of 10pcs.
40, 10	31.1293	SEALING MOTOR HOUSING	Package of 10pcs.
41, 29	900.0114	SCREW	Package of 10pcs.

PAGE 2 (3)	Spare parts list for Iro IWF BLUE22 BLUE22G-24-1 & 2	REF. NO. 31-897D-0201-01/2047	
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Pos.	Part Number	Part name	Note
42	31.1185	CLAMP CONE BAR	
43	27.0727	PLUG	
44, 39	900.0117	SCREW	Package of 10pcs.
45 + 47	31.1371	VALVE WITH AIR CONNECTION HOLDER	Incl. pos. 48
46	31.1294	PLUG, MOTOR HOUSING	
47 + 45	31.1371	VALVE WITH AIR CONNECTION HOLDER	Incl. pos. 48
48	900.6101	EYELET	Package of 10pcs.
49	900.4061	BALL BEARING	Package of 10pcs.
50	31.1607.002.R	KIT – MOTOR COMPL. BLUE22	Incl. pos. 40-49, 51-63, 68, 69
51	900.0555	BOLT	Package of 10pcs.
52	31.0265	SQUARE WASHER	Package of 10pcs.
53	900.2072	WASHER	Package of 10pcs.
54, 55	900.1043	NUT	Package of 10pcs.
56	900.9314	KEY	Package of 10pcs.
57	900.6165	CERAMIC EYELET	Package of 10pcs.
58	31.1262	YARN GUIDE	
59, 62, 64, 113	900.0218	SCREW	Package of 10pcs.
60	31.1608.001.R	KIT – ROTOR COMPL.	Incl. pos. 49, 56, 57, 61, 68, 69
61	900.4064	BALL BEARING	Package of 10pcs.
62, 59, 64, 113	900.0218	SCREW	Package of 10pcs.
63	31.0218	MAGNET HOLDER	
64, 59, 62, 113	900.0218	SCREW	Package of 10pcs.
65	31.1266.R	MOTOR FLANGE	
66	31.1022	CLAMP	
67	31.1552	SEAL, MAGNET RING	
68	900.9014	CIRCLIP	Package of 10pcs.
69	900.9017	CIRCLIP	Package of 10pcs.
70	31.1488.R	WINDING DISC COMPL.	
71, 88	900.2071	WASHER	Package of 10pcs.
72, 77	900.4063	BALL BEARING	Package of 10pcs.
73	31.1257	SPACER	
74	31.1515.001.R	MAGNET RING COMPL.	Incl. pos. 72, 73, 75-77
75	900.0572	SCREW	Package of 10pcs.
76	31.0219	MAGNET HOLDER COMPL	
77, 72	900.4063	BALL BEARING	Package of 10pcs.
78	31.0463	SLEEVE	
79	31.1551	SEAL, MAGNET RING	
80	31.1419.R	INCLINED HUB	
81, 6, 8, 20, 22	900.0426	SCREW	Package of 10pcs.
82	31.1410.R	COVER FOR WOBBL. DISC	
83	31.0904	GROMMET	

PAGE 3 (3)	Spare parts list for Iro IWF BLUE22 BLUE22G-24-1 & 2	REF. NO. 31-897D-0201-01/2047	
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Pos.	Part Number	Part name	Note
84, 87	900.4090	BALL BEARING	Package of 10pcs.
85	31.1476.R	WOBBLING DISC COMPL.	Incl. 82-86, 88-92.
86	31.1420.R	SPACER	
87, 84	900.4090	BALL BEARING	Package of 10pcs.
88, 71	900.2071	WASHER	Package of 10pcs.
89	31.1282	COUNTER WEIGHT	
90	120.0042	NUT	
91	31.1487	SEAL	
92 + 109	31.1381	SPRING WASHER AND SCREW	
93 – 108, 110 - 112	31.1540.002	SPOOL BODY COMPL.	
93	31.1439	REAR COVER	
94	31.1412	SEAL WASHER	
95	31.1494	SEAL WASHER	
96	31.1458	FINGER COMPL.	
97	31.1536	REAR HOUSING ASS.	
98	31.1496	MAIN COG WHEEL	
99	31.1537	FRONT HOUSING ASS.	
100	31.1499.R	MAGNET FINGER COMPL.	Standard version
100	31.1593	MAGNET FINGER COMPL.	Special "2 holes" version
101, 104, 108	900.0535	SCREW	Package of 10pcs.
102	900.0486	SCREW	Package of 10pcs.
103	31.1553	COVER	
104, 101, 108	900.0535	SCREW	Package of 10pcs.
105, 16, 24	900.0075	SCREW	Package of 10pcs.
106	31.1716.R	DRIVE COG WHEEL	
107	31.1493.002	DRIVE SUSPENSION COMPL.	
108, 101, 104	900.0535	SCREW	Package of 10pcs.
109 + 92	31.1381	SPRING WASHER AND SCREW	
110	31.1516.002.R	FRONT COVER COMPL.	Incl. pos. 103, 104
111	900.9493.R	O-RING	Package of 10pcs.
112	900.0625.R	SCREW	Package of 10pcs.
113, 59, 62, 64	900.0218	SCREW	Package of 10pcs.
114, 3	900.9355	O-RING	Package of 10pcs.