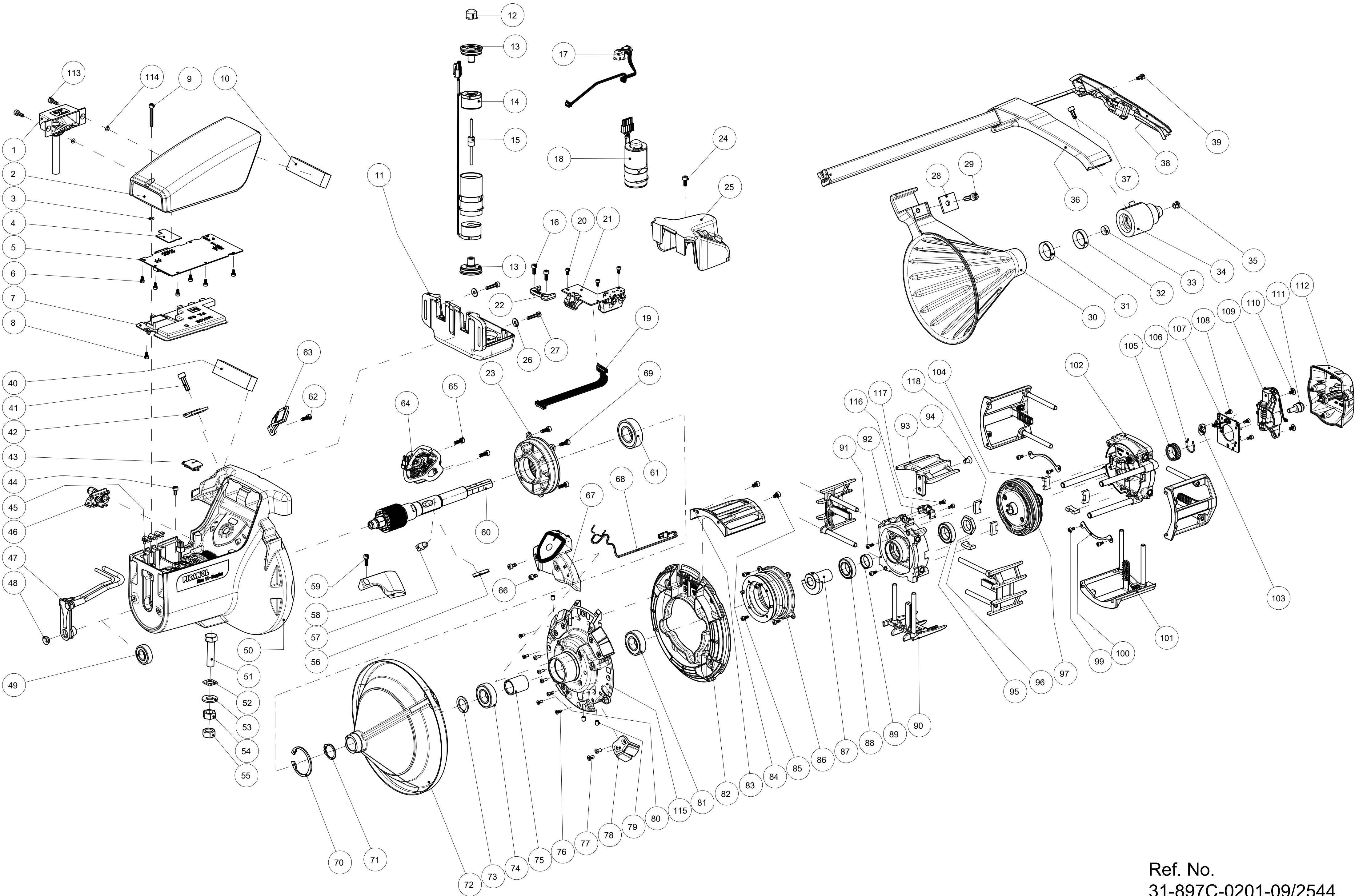


Blue11 Easy Set - Exploded view



PAGE 1 (3)	Spare parts list for Iro IWF BLUE11 Easy Set BLUE11G-24-1 to -5	REF. NO. 31-897C-0201-09/2544	
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Update: Pos. 82 31-1669 SPOOL BODY CPL. was 31-1710 SPOOL BODY COMPL. BLUE 11 (pos. 112 no longer included)

Pos.	Part number	Part name	Note
1	27-0923-1200	CONNECTION CABLE	
2	31-1397-R	CIRCUIT BOARD COVER	
3, 114	900-9355	O-RING	Package of 10pcs.
4	31-1542-001	CIRCUIT BOARD GAP PAD	With assembly instruction
5	31-1542	CIRCUIT BOARD COMPL BLUE 11/22	Incl. pos. 4
6, 8, 20, 99, 108	900-0426	SCREW	Package of 10pcs.
7	31-1408-R	PROTECTION COVER	
8, 6, 20, 99, 108	900-0426	SCREW	Package of 10pcs.
9	900-0447	SCREW	Package of 10pcs.
10, 40	31-1293	SEALING MOTOR HOUSING	Package of 10pcs.
11	31-1389-002	STOPPER HOUSING BLUE 11	Incl. pos. 16, 22, 24, 25
12	31-1096	COVER, STOPPER MAGNET	For magnet 31.1592.005
13	31-1393-002	STOPPER PIN INCL GABLES (2PCS)	Incl. 2 pcs.pos. 13 and 1 piece pos. 15
14	31-1038-002	COIL COMPL.	
15	31-1393-002	STOPPER PIN INCL GABLES (2PCS)	Incl. 2 pcs.pos. 13 and 1 piece pos. 15
16, 24	900-0075	SCREW	Package of 10pcs.
17	31-1527	MAGNET SENSOR COMPL.	For magnet 31.1592.006
18	31-1592-005	STOPPER MAGNET COMPL.	Without sensor
18	31-1592-006	STOPPER MAGNET COMPL.	With sensor
19	31-1474	SENSOR CABLE COMPL.	
20, 6, 8, 99, 108	900-0426	SCREW	Package of 10pcs.
21	1411-491	SENSORS COMPL. BLUE 11	
22	31-1022	CLAMP	
23	31-1266-R	MOTOR FLANGE	
24, 16	900-0075	SCREW	Package of 10pcs.
25	31-1362-001-R	COVER COMPL STOPPER HOUSING	
26	900-2091	WASHER	Package of 10pcs.
27	900-0260	SCREW	Package of 10pcs.
28	31-1220	CLAMP	
29, 41	900-0114	SCREW	Package of 10pcs.
30	31-1321-001	BALLOON CONE KIT	Incl. pos. 28, 29, 31
31	900-6144	CERAMIC EYELET	Package of 10pcs.
32	900-6144	CERAMIC EYELET	Package of 10pcs.
33	31-1198-R	EYELET, NOZZLE INLET	Package of 10pcs.
34	31-1375-002-R	PFT NOZZLE COMPL.	Incl. pos. 32, 33, 35, 37
35	31-1199-R	EYELET, NOZZLE OUTLET	Package of 10pcs.
36	31-1223-003	PFT BAR COMPL.	Incl. pos. 32-35, 37-39, 41, 42
37	900-0081	SCREW	Package of 10pcs.
38	31-1209-001-R	COVER COMPL.	

PAGE 2 (3)	Spare parts list for Iro IWF BLUE11 Easy Set BLUE11G-24-1 to -5	REF. NO. 31-897C-0201-09/2544	
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Pos.	Part number	Part name	Note
39, 44, 66	900-0117	SCREW	Package of 10pcs.
40, 10	31-1293	SEALING MOTOR HOUSING	Package of 10pcs.
41, 29	900-0114	SCREW	Package of 10pcs.
42	31-1185	CLAMP	
43	27-0727	PLUG	
44, 39, 66	900-0117	SCREW	Package of 10pcs.
45	31-1294	PLUG	
46	31-1371	VALVE WITH AIR CONNECTION	Incl. pos. 47, 48
47	31-1371	VALVE WITH AIR CONNECTION	Incl. pos. 46, 48
48	900-6101	CERAMIC EYELET	Package of 10pcs.
49	900-4061	BALL BEARING	Package of 10pcs.
50	31-1607-003-R	KIT – MOTOR COMPL. BLUE 11	Incl. pos. 23, 40-49, 51-65, 69-71
51	900-0555	SCREW	Package of 10pcs.
52	31-0265	WASHER	Package of 10pcs.
53	900-2072	WASHER	Package of 10pcs.
54, 55	900-1043	NUT	Package of 10pcs.
56	900-9314	KEY	Package of 10pcs.
57	900-6165	CERAMIC EYELET	Package of 10pcs.
58	31-1262	YARN GUIDE	
59, 62, 65, 69	900-0218	SCREW	Package of 10pcs.
60	31-1608-002-R	ROTOR COMPL. KIT BLUE 11	Incl. pos. 49, 56, 57, 61, 70, 71
61	900-4064	BALL BEARING	Package of 10pcs.
62, 59, 65, 69	900-0218	SCREW	Package of 10pcs.
63	31-0218	MAGNET HOLDER	
64	31-1414	COIL COMPL. MOTOR HOUSING	
65, 59, 62, 69	900-0218	SCREW	Package of 10pcs.
66, 39, 44	900-0117	SCREW	Package of 10pcs.
67	31-1691	COIL COMPL. SPOOL BODY	
68	31-1634-R	PCB POWER WIRE	
69, 59, 62, 65	900-0218	SCREW	Package of 10pcs.
70	900-9014	CIRCLIP	Package of 10pcs.
71	900-9017	CIRCLIP	Package of 10pcs.
72	31-1504-R	WINDING DISC BLUE 11 CPL.	
73	900-2071	WASHER	Package of 10pcs.
74, 81	900-4063	BALL BEARING	Package of 10pcs.
75	31-1610-R	SPACER	
76	900-0622-R	SCREW	Package of 10pcs.
77	900-0572	SCREW	Package of 10pcs.
78	31-0219	MAGNET HOLDER	
79	900-0005	SCREW	Package of 10pcs. Reservdel 20st/år
80	900-0535	SCREW	Package of 10pcs.
81, 74	900-4063	BALL BEARING	Package of 10pcs.
82	31-1678-R	FINGER DISC	

PAGE 3 (3)	Spare parts list for Iro IWF BLUE11 Easy Set BLUE11G-24-1 to -5	REF. NO. 31-897C-0201-09/2544	
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Pos.	Part number	Part name	Note
82	31-1669	SPOOL BODY CPL.	Incl. pos. 74-81, 83-111, 115-118
83	31-1688	MAGNET FINGER CPL.	
83	31-1688-001	MAGNET FINGER CPL.	Plasma coated
84	900-0179	SCREW	Package of 10pcs.
85, 91	900-0163	SCREW	Package of 10pcs.
86	31-1674-R	BELLOWS COMPL.	
87	31-1633-R	INCLINED HUB	
88, 95	900-4090	BALL BEARING	Package of 10pcs.
89	31-1611-R	SPACER	
90	31-1644	TUMBLING FINGER CPL.	
90	31-1644-001	TUMBLING FINGER CPL.	Plasma coated
91, 85	900-0163	SCREW	Package of 10pcs.
92	31-1677-R	REAR HOUSING CPL.	Incl. pos. 87-89, 95-96
93	31-1625	TUMBLING FINGER MAGNET POS.	
93	31-1625-001	TUMBLING FINGER MAGNET POS.	Plasma coated
94	900-0486	SCREW	Package of 10pcs.
95, 88	900-4090	BALL BEARING	Package of 10pcs.
96	120-0042	NUT	
97	31-1676-R	SPIRAL DISC CPL.	
99, 6, 8, 20, 108	900-0426	SCREW	Package of 10pcs.
100	31-1653-R	GUIDE	
101	31-1643-002	SPOOL BODY FINGER CPL.	
101	31-1643-003	SPOOL BODY FINGER CPL.	Plasma coated
102	31-1675-R	FRONT HOUSING CPL.	
103	31-1720	SEAL, HALL SENSOR HOUSING	
104	31-1719-R	FELT SEAL	
105	31-1648	DRIVE COG WHEEL	
106	31-1685-R	LOCKING RING	
107	31-1683-R	CIRCUIT BOARD SPOOL BODY BLUE 11	For spool body
108, 6, 8, 20, 99	900-0426	SCREW	Package of 10pcs.
109	31-1667-R	DRIVE SUSPENSION CPL.	
110	900-0666-R	SCREW CUSHIONED	Package of 10pcs.
111	31-0555	SCREW	
112	31-1666	FRONT COVER CPL.	
113	900-0348	SCREW	Package of 10pcs.
114, 3	900-9355	O-RING	Package of 10pcs.
115	31-1672-R	MAGNET RING CPL.	Incl. pos. 74-78, 80-82
116	31-1718-R	DUST PROTECTION MAGNET FINGER	
117	900-0426	SCREW	Package of 10pcs.
118	31-1719-R	FELT SEAL	