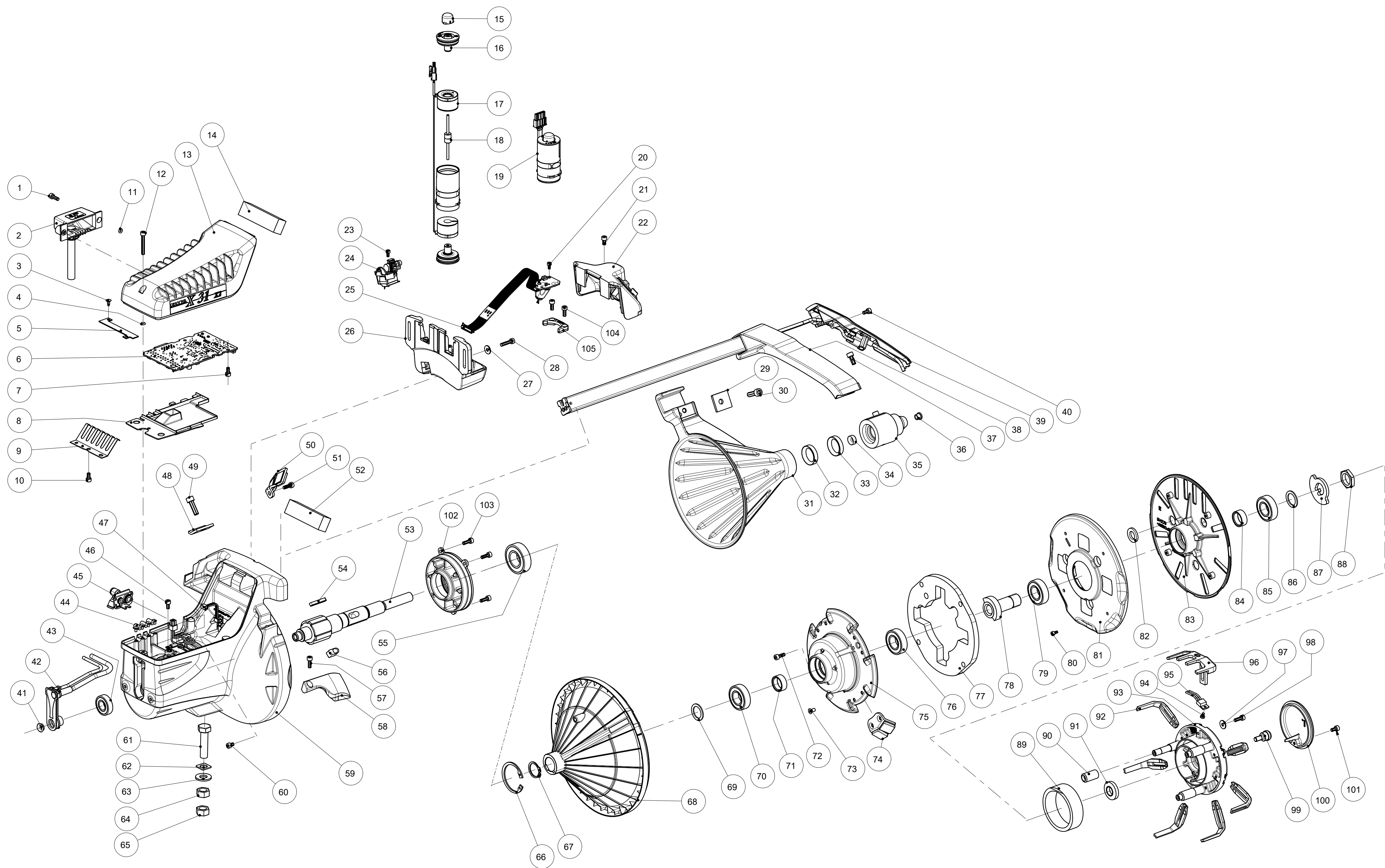


2231 X2-Exploded view



PAGE 1 (2)	Spare parts list for Iro IWF 2231F.24.X.	REF. NO. 31-8978-0201-07/2447	
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POS	PART NO	DESCRIPTION	REMARKS
1, 51, 57, 72, 98, 103	900-0218	SCREW	Package of 10pcs.
2	27-0923-1200	CONNECTION CABLE	
3	Ö1178-0100	PLASTIC RIVET	Package of 10pcs.
4, 11	900-9355	O-RING	Package of 10pcs.
5	Ö1358-0100	GAP PAD	
6	1196-503	CIRCUIT BOARD X31 X2	
7, 10, 40, 46, 101	900-0117	SCREW	Package of 10pcs.
8	31-1291	SAFETY COVER	
9	31-1253	RADIATOR SHEET	
10, 7, 40, 46, 101	900-0117	SCREW	Package of 10pcs.
11, 4	900-9355	O-RING	Package of 10pcs.
12	900-0447	SCREW	Package of 10pcs.
13	31-1256-002M	CIRCUIT BOARD COVER COMPL.	Incl. pos. 3-10, 12, 14
14, 52	31-1293	SEALING MOTOR HOUSING	Package of 10pcs.
15	31-1096	COVER	
16	31-1393-002	STOPPER PIN INCL GABLES (2PCS)	Incl. 2 pcs. Pos 16 and 1 piece pos. 18
17	31-1038-002	COIL COMPL.	
18	31-1393-002	STOPPER PIN INCL GABLES (2PCS)	Incl. 2 pcs. Pos 16 and 1 piece pos. 18
19	31-1592-005	STOPPER MAGNET COMPL.	
20, 80	900-0426	SCREW	Package of 10pcs.
21, 104	900-0075	SCREW	Package of 10pcs.
22	31-1046	COVER COMPL	Valid up to feeder S/N 13271647
22	31-1355	COVER	Applicable with stopper housing 31.1390.002 (pos.15), valid from feeder S/N 13271647
23	900-0087	SCREW	Package of 10pcs.
24	31-1572	YARN RESERVE SENSOR	
25	1022-501	SENSOR CIRCUIT BOARD	
26	31-1390-001	STOPPER HOUSING 2231 X2	Applicable with cover compl. 31.1046 (pos.22), valid up to feeder S/N 13271647
26	31-1390-002	STOPPER HOUSING 2231 X2	Applicable with cover compl. 31.1355 (pos.22), valid from feeder S/N 13271647
27, 97	900-2091	WASHER	Package of 10pcs.
28	900-0260	SCREW	Package of 10pcs.
29	31-1220	CLAMP	
30, 49	900-0114	SCREW	Package of 10pcs.
31	31-1321-001	BALLOON CONE KIT	Incl. pos. 29, 30, 32
32	900-6144	CERAMIC EYELET	Package of 10pcs.
33	900-6144	CERAMIC EYELET	Package of 10pcs.
34	31-1198-R	EYELET NOZZLE INLET	Package of 10pcs.
35	31-1375-002-R	PFT NOZZLE COMPL.	Incl. pos. 33, 34, 36, 37
36	31-1199-R	EYELET NOZZLE OUTLET	Package of 10pcs.
37	900-0081	SCREW	Package of 10pcs.
38	31-1223-003	PFT BAR COMPL.	Incl. pos. 33 – 37, 39, 40, 48, 49
39	31-1209-001-R	COVER COMPL.	
40, 7, 10, 46, 101	900-0117	SCREW	Package of 10pcs.
41	900-6101	CERAMIC EYELET	Package of 10pcs.
42	31-1371	VALVE WITH AIR CONNECTION	Incl. pos. 41, 45
43	900-4061	BALL BEARING	Package of 10pcs.
44	31-1294	PLUG	
45	31-1371	VALVE WITH AIR CONNECTION	Incl. pos. 41, 42
46, 7, 10, 40, 101	900-0117	SCREW	Package of 10pcs.
47	31-1312	SENSOR HOLDER COMPL	

PAGE 2 (2)	Spare parts list for Iro IWF 2231F.24.X.	REF. NO. 31-8978-0201-07/2447	
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POS	PART NO	DESCRIPTION	REMARKS
48	31-1185	CLAMP	
49, 30	900-0114	SCREW	Package of 10pcs.
50	31-0218	MAGNET HOLDER	
51, 1, 57, 72, 98, 103	900-0218	SCREW	Package of 10pcs.
52, 14	31-1293	SEALING MOTOR HOUSING	Package of 10pcs.
53	31-1702-002-R	KIT ROTOR CPL.	Incl. pos. 43, 54, 55, 56, 66, 67
54	900-9314	KEY	Package of 10pcs.
55	900-4064	BALL BEARING	Package of 10pcs.
56	900-6165	CERAMIC EYELET	Package of 10pcs.
57, 1, 51, 72, 98, 103	900-0218	SCREW	Package of 10pcs.
58	31-1262	YARN GUIDE	
59	31-1703-002-R	MOTOR CPL. KIT	Incl. pos. 41-58, 60-67
60	900-0179	SCREW	Package of 10pcs.
61	900-0555	SCREW	Package of 10pcs.
62	31-0265	WASHER	Package of 10pcs.
63	900-2072	WASHER	Package of 10pcs.
64, 65	900-1043	NUT	Package of 10pcs.
66	900-9014	CIRCLIP	Package of 10pcs.
67	900-9017	CIRCLIP	Package of 10pcs.
68	31-1285	WINDING DISC COMPL 2231	
69, 86	900-2071	WASHER	Package of 10pcs.
70, 76, 79, 85	900-4063	BALL BEARING	Package of 10pcs.
71	31-1257	SPACER	
72, 1, 51, 57, 98, 103	900-0218	SCREW	Package of 10pcs.
73	900-0572	SCREW	Package of 10pcs.
74	31-0219	MAGNET HOLDER	
75	31-1273-R	MAGNET RING COMPL.	Incl. pos. 70, 71, 73, 74, 76
76, 70, 79, 85	900-4063	BALL BEARING	Package of 10pcs.
77	31-1289	SEAL	
78	31-1298	INCLINED HUB 2231	
79, 70, 76, 85	900-4063	BALL BEARING	Package of 10pcs.
80, 20	900-0426	SCREW	Package of 10pcs.
81	31-1276	DISC COVER	
82	31-0904	GROMMET	
83	31-1280	OSCILLATING DISC COMPL.	Incl. pos. 79, 84, 85
84	31-1257	SPACER	
85, 70, 76, 79	900-4063	BALL BEARING	Package of 10pcs.
86, 69	900-2071	WASHER	Package of 10pcs.
87	31-1282	COUNTER WEIGHT	
88	120-0042	NUT	
89	31-1300	SEALING SPOOL BODY	
90	31-0463	SLEEVE	
91	31-1381	WASHER PACKAGE AND SCREW	Incl. pos. 99
92	31-0893	FINGER	
93	31-1275	SPOOL BODY HUB	
94	900-0506	SCREW	Package of 10pcs.
95	31-1174	BRUSH	
96	31-0402-001	MAGNET FINGER	Incl. pos. 94, 95
97, 27	900-2091	WASHER	Package of 10pcs.
98, 1, 51, 57, 72, 103	900-0218	SCREW	Package of 10pcs.
99	31-1381	WASHER PACKAGE AND SCREW	Incl. pos. 91
100	31-1281	FRONT COVER	
101, 7, 10, 40, 46	900-0117	SCREW	Package of 10pcs.
102	31-1266-R	MOTOR FLANGE	
103, 1, 51, 57, 72, 98	900-0218	SCREW	Package of 10pcs.
104, 21	900-0075	SCREW	
105	31-1022	CLAMP	Package of 10pcs.