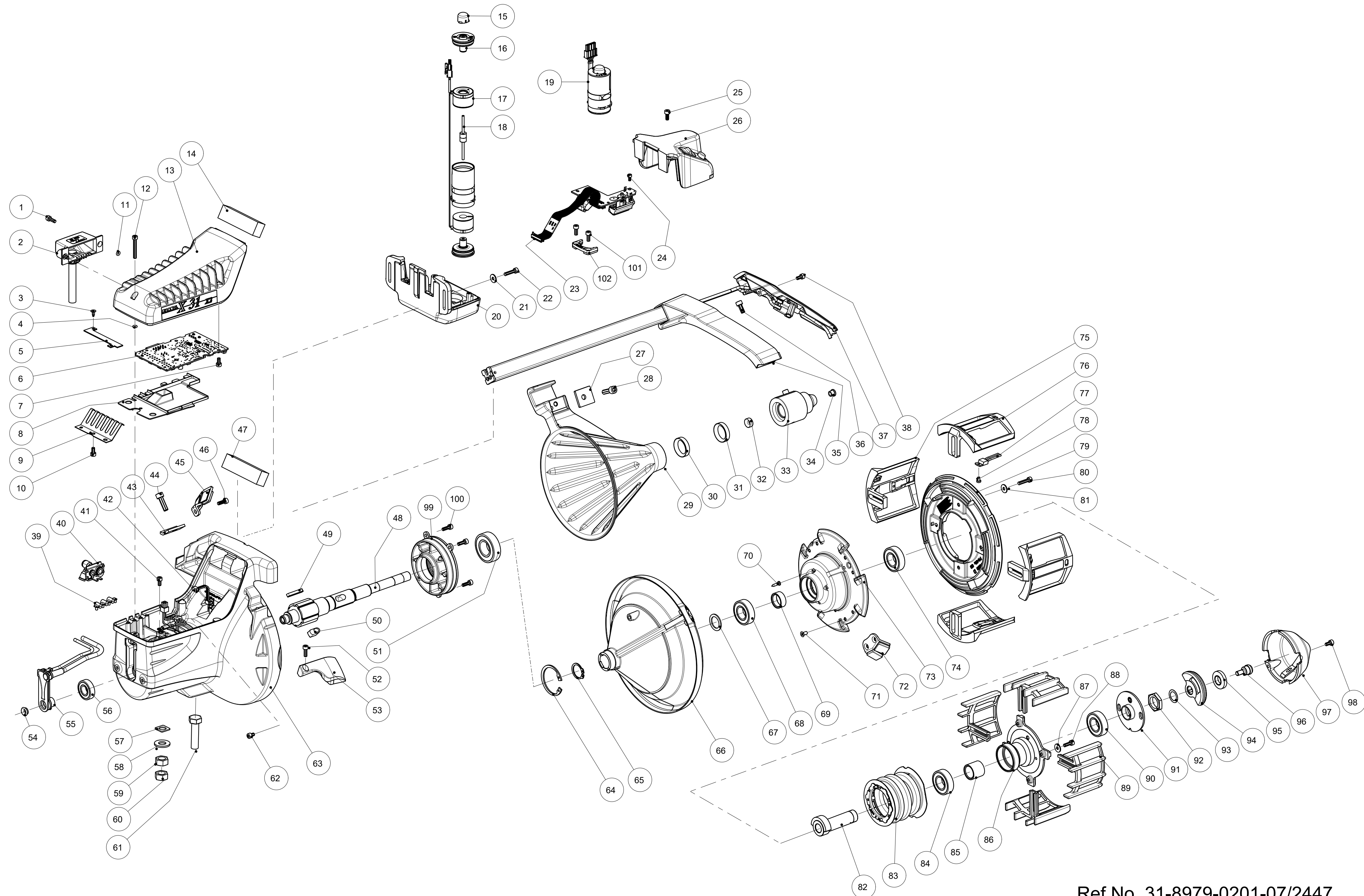


1131 X2-Exploded view



PAGE 1 (2)	Spare parts list for Iro IWF 1131F.24.X.	REF. NO. 31-8979-0201-07/2447	
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POS	PART NO	DESCRIPTION	REMARKS
1, 46, 52, 88, 100	900-0218	SCREW	Package of 10pcs.
2	27-0923-1200	CONNECTION CABLE	
3	Ö1178-0100	PLASTIC RIVET	Package of 10pcs.
4, 11	900-9355	O-RING	Package of 10pcs.
5	Ö1358-0100	GAP PAD	
6	1196-503	CIRCUIT BOARD X31 X2	
7, 10, 38, 41, 98	900-0117	SCREW	Package of 10pcs.
8	31-1291	SAFETY COVER	
9	31-1253	RADIATOR SHEET	
10, 7, 38, 41, 98	900-0117	SCREW	Package of 10pcs.
11, 4	900-9355	O-RING	Package of 10pcs.
12	900-0447	SCREW	Package of 10pcs.
13	31-1256-001M	CIRCUIT BOARD COVER COMPL.	Incl. pos. 3-10, 12, 14
14, 47	31-1293	SEALING MOTOR HOUSING	Package of 10pcs.
15	31-1096	COVER	
16	31-1393-002	STOPPER PIN INCL. GABLES (2PCS)	Incl. 2 pcs. pos 16 and 1 piece pos. 18
17	31-1038-002	COIL COMPL.	
18	31-1393-002	STOPPER PIN INCL. GABLES (2PCS)	Incl. 2 pcs. pos 16 and 1 piece pos. 18
19	31-1592-005	STOPPER MAGNET COMPL.	Without sensor
19	31-1592-006	STOPPER MAGNET COMPL.	With sensor
20	31-1389-001	STOPPER HOUSING 1131 X2	Applicable with cover compl. 31.1047 (pos.21), valid up to feeder S/N 13190601
	31-1389-002	STOPPER HOUSING 1131 X2 / BLUE11	Applicable with cover compl. 31.1362 (pos.21), valid from feeder S/N 13190601
21, 81, 87	900-2091	WASHER	Package of 10pcs.
22, 80	900-0260	SCREW	Package of 10pcs.
23	1013-501	SENSOR CIRCUIT BOARD	
24	900-0087	SCREW	Package of 10pcs.
25, 101	900-0075	SCREW	Package of 10pcs.
26	31-1047	COVER COMPL.	Valid up to feeder S/N 13190601
	31-1362	COVER COMPL.	Applicable with stopper housing 31.1389.002 (pos.14), valid from feeder S/N 13190601
27	31-1220	CLAMP	
28, 44	900-0114	SCREW	Package of 10pcs.
29	31-1321-001	BALLOON CONE KIT	Incl. pos. 27, 28, 30
30, 31	900-6144	CERAMIC EYELET	Package of 10pcs.
32	31-1198-R	EYELET NOZZLE INLET	Package of 10pcs.
33	31-1375-002-R	PFT NOZZLE COMPL.	Incl. pos. 31, 32, 34, 36
34	31-1199-R	EYELET NOZZLE OUTLET	Package of 10pcs.
35	31-1223-003	PFT BAR COMPL.	Incl. pos.31-34, 36-38, 43, 44
36	900-0081	SCREW	Package of 10pcs.
37	31-1209-001-R	COVER COMPL.	
38, 7, 10, 41, 98	900-0117	SCREW	Package of 10pcs.
39	31-1294	PLUG	
40	31-1371	VALVE WITH AIR CONNECTION	Incl. pos. 54, 55
41, 7, 10, 38, 98	900-0117	SCREW	Package of 10pcs.
42	31-1312	SENSOR HOLDER COMPL	
43	31.1185	CLAMP	
44, 28	900-0114	SCREW	Package of 10pcs.
45	31-0218	MAGNET HOLDER	
46, 1, 52, 88, 100	900-0218	SCREW	Package of 10pcs.
47, 14	31-1293	SEALING MOTOR HOUSING	Package of 10pcs.
48	31-1702-001-R	KIT ROTOR CPL.	Incl. pos. 49, 50, 51, 56, 64, 65
49	900-9314	KEY	Package of 10pcs.
50	900-6165	CERAMIC EYELET	Package of 10pcs.
51	900-4064	BALL BEARING	Package of 10pcs.

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PAGE 2 (2)	Spare parts list for Iro IWF 1131F.24.X.	REF. NO. 31-8979-0201-07/2447	
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POS	PART NO	DESCRIPTION	REMARKS
52, 1, 46, 88, 100	900-0218	SCREW	Package of 10pcs.
53	31-1262	YARN GUIDE	
54	900-6101	CERAMIC EYELET	Package of 10pcs.
55	31-1371	VALVE WITH AIR CONNECTION	Incl. pos. 40, 54
56	900-4061	BALL BEARING	
57	31-0265	WASHER	Package of 10pcs.
58	900-2072	WASHER	Package of 10pcs.
59	900-1043	NUT	Package of 10pcs.
60	900-1043	NUT	Package of 10pcs.
61	900-0555	SCREW	Package of 10pcs.
62	900-0179	SCREW	Package of 10pcs.
63	31-1703-001-R	MOTOR CPL. KIT	Incl. pos. 39 – 62, 64, 65
64	900-9014	CIRCLIP	Package of 10pcs.
65	900-9017	CIRCLIP	Package of 10pcs.
66	31-1599	WINDING DISC COMPL.	
67	900-2071	WASHER	Package of 10pcs.
68, 74, 84, 90	900-4063	BALL BEARING	Package of 10pcs.
69	31-1257	SPACER	
70	900-0153	SCREW	Package of 10pcs.
71	900-0572	SCREW	Package of 10pcs.
72	31-0219	MAGNET HOLDER	
73	31-1273	MAGNET RING COMPL.	Incl. pos. 68, 69, 71, 72, 74
74, 68, 84, 90	900-4063	BALL BEARING	Package of 10pcs.
75	31-0779-001	FINGER	
75	31-1538-001	FINGER, PLASMA COATED	
76	31-1040	MAGNET FINGER COMPL.	
76	31-1549	MAGNET FINGER, PLASMA COATED	
77	31-1174	BRUSH	
78	900-0506	SCREW	Package of 10pcs.
79	31-1259-001	FINGER DISC	
80,22	900-0260	SCREW	Package of 10pcs.
81, 21, 87	900-2091	WASHER	Package of 10pcs.
82	31-0573	INCLINED HUB	
83	31-1303	BELLOWS CPL 1131	
84, 68, 74, 90	900-4063	BALL BEARING	Package of 10pcs.
85	31-0574	SPACER	
86	31-1304	SPOOL BODY HUB, FRONT	Incl. pos. 84, 85, 90
87, 21, 81	900-2091	WASHER	Package of 10pcs.
88, 1, 46, 52, 100	900-0218	SCREW	Package of 10pcs.
89	31-0835	FEEDING FINGER	
89	31-1539	TUMBLING FINGER, PLASMA COATED	
90, 68, 74, 84	900-4063	BALL BEARING	Package of 10pcs.
91	31-1305	WASHER	
92	120-0042	NUT	
93	900-2149	WASHER	Package of 10pcs.
94	31-1320	BALANCE WEIGHT	
95	31-1381	WASHER PACKAGE AND SCREW	Incl. pos. 96
96	31-1381	WASHER PACKAGE AND SCREW	Incl. pos. 95
97	31-0857	COVER	
98, 7, 10, 38, 41	900-0117	SCREW	Package of 10pcs.
99	31-1266-R	MOTOR FLANGE	
100, 1, 46, 52, 88	900-0218	SCREW	Package of 10pcs.
101, 25	900-0075	SCREW	Package of 10pcs.
102	31-1022	CLAMP	

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