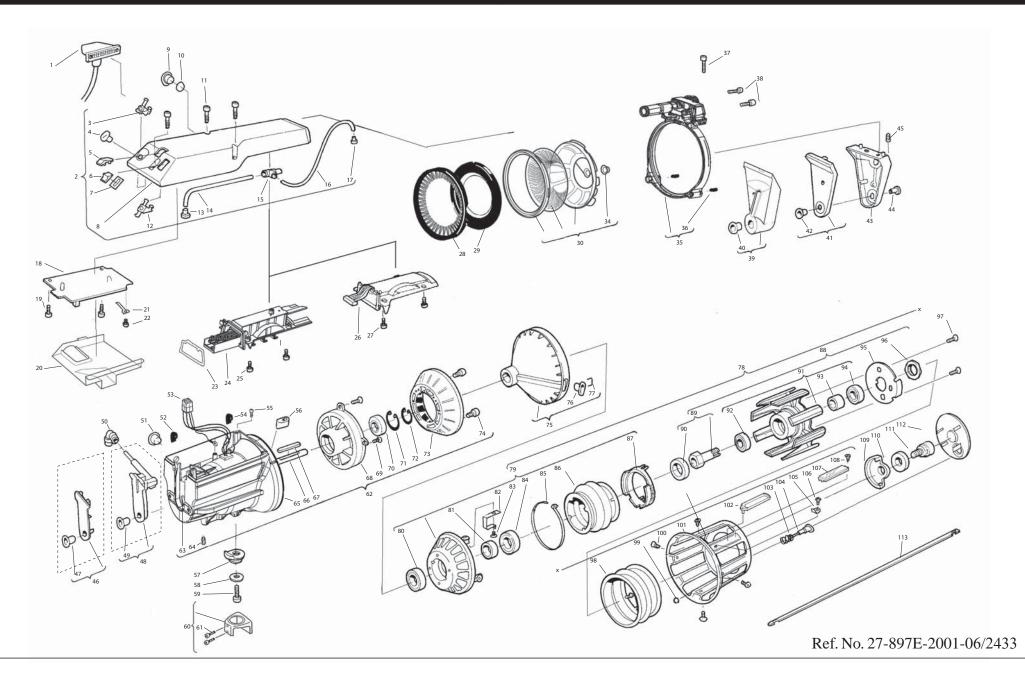
## Luna X2 - Exploded view





PAGE 1 (4) Spare parts list for Luna X2 5027-.20/21/22/23/24-.XXC. Luna X2 5127-.20/21/22/23/24-.XXC.

Spare parts list for Luna X2 5027-.20/21/22/23/24-.XXD. Luna X2 5127-.20/21/22/23/24-.XXD. REF. NO. 27-897E-2001-06/2433



Parts specific only to certain models are identified with ¤ in the centre column.

Luna X2 Optical sensor = O.

Luna X2 Mechanical sensor = M.

Unmarked positions are common to all feeder models.

Luna X2 Rev C to series number 06131532

Luna X2 Rev D from series number 06104373

			Luna		Luna		
POS	PART NO	DESCRIPTION	0	М	0	М	REMARKS
	. ,	5200.W. 11011	-				
1	27.0923.1200	CABLE 1,20m					
1	27.0923.1750	CABLE 1.75m					
	27.0716.012L	TOP COVER assy.		¤		¤	Manual and half-threading
2	27.0716.011L	TOP COVER assy.		¤		¤	Full-threading
2	27.0716.002L	TOP COVER assy.	¤		¤		Manual and half-threading
	27.0716.001L	TOP COVER assy.	¤		¤		Full-threading
	27.0332	MAGNET HOLDER		¤		¤	<u> </u>
	27.0509	SWITCH, max speed		¤		¤	
	27.0143	INDICATOR COVER					
	24.0047	SWITCH, on/off					
7	24.0048	FRAME					
8	27.0150.120L	TOP COVER	¤		¤		
8	27.0150.130L	TOP COVER		¤		¤	
	27.0724.001	SWITCH, S/Z compl.					
	900.5531	PLUG					
10	900.9104	O-RING					
11	900.0302	SCREW					
12	27.0331	MAGNET HOLDER, on/off					
13	27.0026	CONNECTOR					Half and full-threading
14	27.0141	HOSE					Half and full-threading
	27.0142	CONNECTOR					
16	25.0307.004	HOSE					Full-threading
17	27.0222	CONNECTOR					Full-threading
18	27.9144.NNNN*	CIRCUIT BOARD compl.		n		¤	*Loom model must be specified (Manufacture and type)
18	27.9145.NNNN*	CIRCUIT BOARD compl.	¤		¤		*Loom model must be specified (Manufacture and type)
	900.0426	SCREW					
	27.0677 27.0674	PROTECTION COVER SPRING PLATE					
	900.0426	SCREW					
	27.0190	SEAL					
	27.0672.102	SENSOR compl.		¤			Plasma coated version=27.0672.112
	27.0672.102	SENSOR compl.		м		¤	Plasma coated version=27.0672.112
	900.0117	SCREW	¤		¤	_	1 lasma coated version=21.0012.212
	52Z00284R	SENSOR COMPL.	¤		_		
	52Z00284R	SENSOR COMPL.	_		¤		
-	900.0117	SCREW		¤		¤	
	27.0492.005	BRUSH SOFT, natural, straight.					
	27.0492.105	BRUSH SOFT, natural, z-rotation.					
	27.0492.205	BRUSH SOFT, natural, s-rotation.					
	27.0492.002	BRUSH MEDIUM, natural, straight.					
	27.0492.102	BRUSH MEDIUM, natural, z-rotation.					
28	27.0492.202	BRUSH MEDIUM, natural, s-rotation.					
	27.0492.006	BRUSH MEDIUM, synthetic, straight.	1				
28	27.0492.106	BRUSH MEDIUM, synthetic, z-rotation.					
	27.0492.004	BRUSH STIFF, synthetic, straight.					
	27.0492.104	BRUSH STIFF, synthetic, z-rotation.					
29	27.0524.001	E-FLEX 30° SOFT					Black colour (Strip only = 27.0438.001)
	27.0573.102	E-FLEX 30° MEDIUM					Blue colour (Strip only = 27.0438.002)
29	27.0585.002	E-FLEX 30° STIFF					Red colour (Strip only = 27.0438.002)
29	27.0585.103	E-FLEX 30° EXTRA STIFF					Grey colour (Strip only = 27.0438.004)
		E-FLEX 42° STIFF					Red colour (Strip only = 27.0541.002)
29	27.0734.002	E-FLEX 42° STIFF					(Strip Orliy = 27.0541.002)



PAGE 2 (4) Spare parts list for Luna X2 5027-.20/21/22/23/24-.XXC. Luna X2 5127-.20/21/22/23/24-.XXC.

Spare parts list for Luna X2 5027-.20/21/22/23/24-.XXD. Luna X2 5127-.20/21/22/23/24-.XXD. REF. NO. 27-897E-2001-06/2433



Parts specific only to certain models are identified with ¤ in the centre column.

Luna X2 Optical sensor = O.

Luna X2 Mechanical sensor = M.

Unmarked positions are common to all feeder models.

Luna X2 Rev C to series number 06131532

Luna X2 Rev D from series number 06104373

			Luna X2 Rev C		Luna X2 Rev D		]
POS	PART NO	DESCRIPTION	0	М	0	М	REMARKS
		LAMELLA BRAKE, medium Z-rotation,					
30	54T00731	Compl.					
30	54T00732	LAMELLA BRAKE, stiff Z-rotation, Compl.					
34	27.0479.001	EYELET					
35	27.0491.001L	CYLINDER compl.					Manual and half-threading
35	27.0491.000L	CYLINDER compl.					Full-threading
36	27.0490	LOCATING DOGS					
37	900.0447	SCREW					
38	900.0496	SCREW					
39	27.0597.001	NOSE EXTENDER 30° compl.					Extra polished version = 27.0597.002
40	900.6163.001	EYELET					Extra polished version = 900.6163.003
41	27.0465.001	NOSE EXTENDER 42° compl.					Extra polished version = 27.0465.002
42	900.6163.001	EYELET					Extra polished version = 900.6163.003
		Nose Compl.30° included					
43	27.0144.100L	Pos. 39,44,45					Extra polished version = 27.0144.101L
		NOSE Compl. 42° included					
43	27.0144.000L	Pos. 41,44.45					Extra polished version = 27.0144.001L
44	900.6163.001	EYELET					Extra polished version = 900.6163.003
45	900.0495	SCREW					
							Manual threading (Extra polished version =
46	27.0547.001	COVER compl.					27.0547.002)
47	900.6101	EYELET					Extra polished version = 900.6101.001
48	27.0170.001	VALVE compl.					Full-threading (Extra polished version = 27.0170.101)  Half-threading (Extra polished version =
48	27.0170.002	VALVE compl.					27.0170.102)
49	900.6101	EYELET					Extra polished version = 900.6101.001
50	900.9296	CONNECTOR					Extra polistica version = 900.0101.001
51	27-0903	PLUG					
52	27.0739	SEALING					
53	27.0644	STATOR	¤	¤			
53	27.0768.004	STATOR	_	_	¤	¤	
54	27.0739	SEALING			-	-	
55	900.0117	SCREW					
56	900.6160	EYELET					
57	27.0215	WASHER					
58	900.2008	WASHER					
59	900.2008	SCREW					
60	24.0462	MOUNT assy.					
61	900.0035	SCREW					
62	27.0712.000K	MOTOR compl.	N/A	N/A			Obsolet part
62	27.0712.000K	MOTOR compl.	14/74	IN//A	¤	¤	Obsolet part
63	900.4061	BEARING			ы	M	
64	900.4061	SCREW					
65	27.0713.000K	MOTOR WITH STATOR	N/A	N/A			Obsolet part
65	27.0713.000K	MOTOR WITH STATOR  MOTOR WITH STATOR	IN/A	IN/A	¤	¤	Obsolet part
66	27.0780.000K	ROTOR compl.	¤	¤	ы	M	
66	27.0689	ROTOR compl.	u	u	¤	¤	
67	900.9314	KEY			u	ы	
68	28.0009	MOTOR FLANGE					
69	900.0075	SCREW					
70	900.4064	BEARING CIRCLIP					
71 72	900.9014 900.9017	CIRCLIP					
12	300.3017	UINOLIF		L	<u> </u>	1	



PAGE 3 (4) Spare parts list for Luna X2 5027-.20/21/22/23/24-.XXC. Luna X2 5127-.20/21/22/23/24-.XXC.

Spare parts list for Luna X2 5027-.20/21/22/23/24-.XXD. Luna X2 5127-.20/21/22/23/24-.XXD. REF. NO. 27-897E-2001-06/2433



Parts specific only to certain models are identified with ¤ in the centre column.

Luna X2 Optical sensor = O.

Luna X2 Mechanical sensor = M.

Unmarked positions are common to all feeder models.

Luna X2 Rev C to series number 06131532

Luna X2 Rev D from series number 06104373

				Luna X2 Rev C		X2 D	
POS	PART NO	DESCRIPTION	0	М	0	М	REMARKS
	1741110	BEGORII HOR			_		TO THE WAY OF THE PARTY OF THE
73	27.0166.003	MAGNET RING					
74	900.0075	SCREW					
75	27.0708.000	WINDING DISC compl.	¤	¤			
75	27.0708.002	WINDING DISC compl.			¤	¤	
76	25.0078	EYELET					
77	25.0081.001	EYELET HOLDER					
78	27.0714.101	SPOOLBODY assy		¤		¤	
78	27.0714.001	SPOOLBODY assy	¤		¤		
79	27.0157	MAGNET RING compl.					
80	900.4064	BEARING					
81	27.0108	SPACER					
82	27.0208	EARTH STRIP					
83	31.0641	THREAD INSERT					
84	900.4064	BEARING					
85	900.5197	STRAP					
86	27.0077	BELLOWS					
87	27.0070	BELLOWS HOLDER					
88	27.0232.003	TUMBLE CYLINDER compl.					
89	27.0429.002	INCLINED HUB compl.					
90	27.0393	WASHER					
91	27.0330.000	TUMBLE CYLINDER assy.					
92	900.4063	BEARING					
93	120.0024	SPACER					
94	900.4063	BEARING					
95	28.0089.003	S/Z WASHER					
96	120.0042	NUT					
97	900.0153	SCREW					
98	27.0078	BELLOWS					
99	900.9055	CLIP					
100	900.0327.001	SCREW					
	27.0361.012	SPOOLBODY					
	27.0696	INSERT		¤		¤	
	27.0163	SPRING					
	28.0007	S/Z BUTTON					
	27.0219	YARN BREAK MIRROR	n		¤		
	900.0327.001	SCREW	n		¤		
	27.0693	MIRROR compl.	¤		¤		
	900.0494	SCREW	¤		¤		
	27.0158	BALANCE WEIGHT					
	24.0137	SPRING WASHER					
111	24.0134	SCREW					
	27.0160	CONE					
	24.0174	THREADING NEEDLE					
	-						
		· · · · · · · · · · · · · · · · · · ·					